

Technical Bulletin

Bulletin Number: 518 **Revision Number:** _____
Release Date: 6/19/08 **Revision Date:** _____

Subject: Magnetic Discharge Door

Models Affected: All Coke Glass Front Venders, DN5000 & DN3000

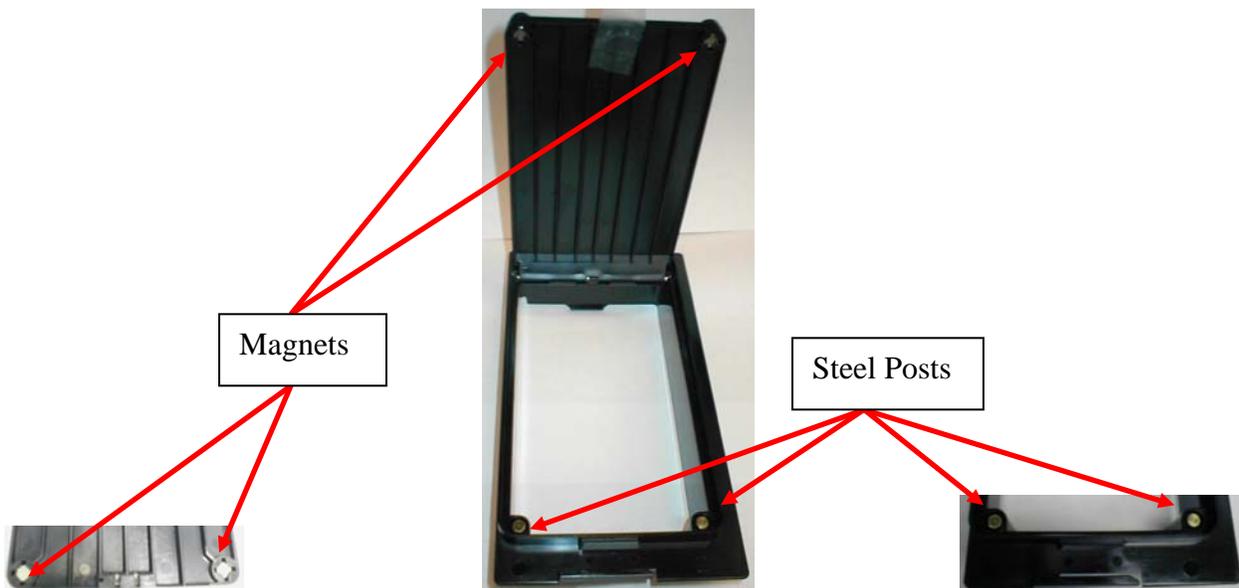
Serial Break: Magnetic Discharge Door – Coke Glass Front Venders manufactured 4th quarter 2004 and after have the Magnetic Discharge Door factory installed.

Reason: To enhance security of the discharge door of Coke Glass Front Venders in the field. New Discharge Frame Back Assembly has a Discharge Door with 2 magnets in the bottom corners (See Figures below) and Frame Back with 2 steel posts in the bottom corners (See Figures below) to close the door securely after a vend.

Order: 1 – 801,812,410.51 Discharge Frame Back Assembly with Magnetic Door

Order Discharge Frame according to Vender serial break.

- 1 – 801,817,51x.x1 Discharge Frame for venders serialized 0001-8152BA and higher
- 1 – 801,812,91x.x1 Discharge Frame for venders serialized prior to 0001-8152BA



Installation instructions:

1. Unplug the vender.
2. Open the service door and remove the Discharge Door Switch from the mounting clip on the existing Discharge Frame Back Assembly.
3. Carefully pry apart the existing Discharge Frame from the Discharge Frame Back Assembly in the vender.
4. Install the new Discharge Frame Back Assembly with Magnetic Door and appropriate Discharge Frame according to vender serial number.
5. Install the Discharge Door Switch in the mounting clip on the new Discharge Frame Back Assembly.
6. Plug in the vender and test for proper operation.